

## DELAMINATION STUDY OF INHOMOGENEOUS BEAMS WITH RECTANGULAR CROSS-SECTION EXHIBITING RELAXATION UNDER TORSION

### RASLOJAVANJE NEHOMOGENIH NOSAČA PRAVOUGAONOG POPREČNOG PRESEKA SA POJAVOM RELAKSACIJE POD DEJSTVOM UVIJANJA

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#### Keywords

- relaxation
- inhomogeneous beam
- delamination
- torsion

#### Abstract

*Inhomogeneous beam structures of rectangular cross-section loaded in torsion are widely used in various load-bearing engineering applications. Delamination is one of the factors which have significant influence on the integrity and reliability of these beam structures. In many load-bearing structures, the inhomogeneous beams exhibit relaxation behaviour in their life-time. Therefore, this paper studies the delamination in beams under torsion considering the relaxation of stresses and its effect on the strain energy release rate. The beam has two longitudinal vertical layers. The delamination is between the layers. The free ends of the crack arms are loaded in torsion. The angles of twist are kept constant with time in order to induce relaxation behaviour. An analysis of the time-dependent compliance of the beam under torsion is performed to derive the strain energy release rate. The J-integral method is applied to verify the solution of the time-dependent strain energy release rate. The influence of various parameters on the strain energy release rate is assessed by using the derived solution.*

#### INTRODUCTION

Continuously inhomogeneous material is a type of structural material whose properties are continuous functions of one or more coordinates in the solid. Different kinds of continuously inhomogeneous materials exist. Currently, one of the most used continuously inhomogeneous materials is the functionally graded material /1-3/. The concept of functionally graded materials was developed first in Japan in the 1980s. Functionally graded materials are inhomogeneous composites which represent combinations of two or more constituent materials. Continuous change of macroscopic properties of functionally graded materials in the structural member is obtained by varying the composition of constituent materials along one or more spatial coordinates with a specific gradient during the manufacturing process /4-7/. The microstructure of functionally graded materials can be tailored technologically in order to meet various performance requirements and to enhance the reliability and durability of engineering structures /8-11/. High-performance functionally graded materials are widely used for manufacturing structural

#### Ključne reči

- relaksacija
- nehomogeni nosač
- raslojavanje
- uvijanje

#### Izvod

*Konstrukcije nehomogenih nosača pravougaonog poprečnog preseka opterećeni na uvijanje se u većoj meri primenjuju u nosećim inženjerskim konstrukcijama. Raslojavanje je jedan od faktora sa značajnim uticajem na integritet i pouzdanost ovih nosača. U mnogim nosećim konstrukcijama, u nehomogenim nosačima se javlja relaksacija u toku radnog veka. Stoga se u radu proučava raslojavanje u nosačima pod dejstvom uvijanja sa razmatranjem relaksacije napona i njen uticaj na brzinu oslobađanja deformacione energije. Nosač ima dva vertikalna podužna sloja. Slobodni krajevi površina prsline su opterećeni na uvijanje. Uglovi uvijanja su konstantni u vremenu kako bi se izazvala pojava relaksacije. Izvedena je analiza vremenski zavisne popustljivosti nosača opterećenog na uvijanje kako bi se odredila brzina oslobađanja deformacione energije. Primenjen je J-integral za verifikaciju rešenja vremenski zavisne brzine oslobađanja deformacione energije. Procenjen je uticaj raznih parametara na brzinu oslobađanja deformacione energije korišćenjem dobijenog rešenja.*

members and components in various areas of modern engineering (aeronautics, car industry, nuclear reactors, etc).

The study of delamination in continuously inhomogeneous (functionally graded) materials is an important topic of the contemporary fracture mechanics since delamination fracture is a common failure mode of engineering structures made of these materials. It is obvious that knowledge of the delamination provides the basis for the design of safe and reliable continuously inhomogeneous load-bearing structures /12/. Analysing delamination behaviour of structural members of various geometries subjected to different loading conditions is of great significance for avoiding the delamination type of failure in engineering applications.

The aim of this paper is to analyse the delamination in a continuously inhomogeneous beam structure of rectangular cross-section loaded in torsion. The beam exhibits relaxation behaviour that is taken into account in the delamination analysis. The beam is made of two longitudinal vertical layers continuously inhomogeneous in longitudinal direction. A delamination crack is located between layers. The angles of

twist of the free ends of the crack arms are fixed in order to induce relaxation of stresses. The strain energy release rate is derived by analysing the compliance of the beam under relaxation. The method of the J-integral is applied to verify the strain energy release rate. It should be mentioned that inhomogeneous beams loaded in torsion are widely used in various load-bearing structural applications. However, the delamination analyses of structures loaded in torsion deal usually with beams of circular cross-section, /13, 14/. Therefore, the paper fills up this emptiness in delamination analyses by considering inhomogeneous beams of rectangular cross-section subjected to torsion.

DELAMINATION ANALYSIS

Consider the beam structure depicted in Fig. 1.

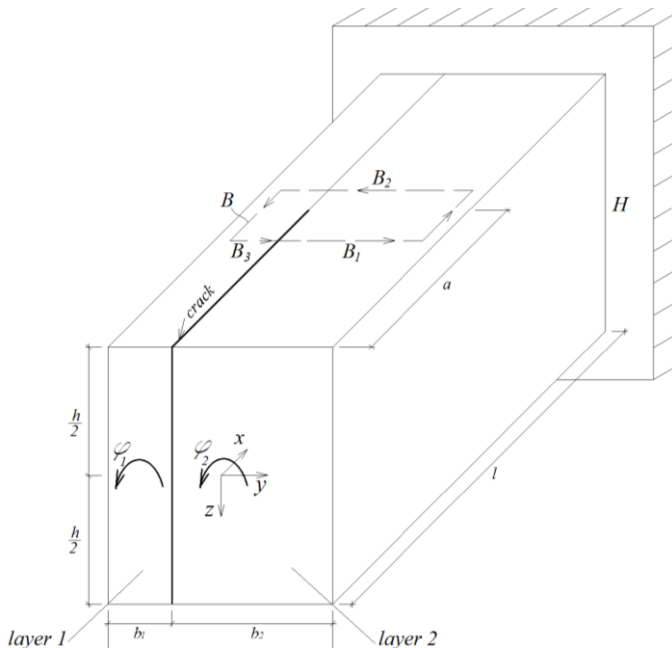


Figure 1. Viscoelastic inhomogeneous beam structure of rectangular cross-section with a delamination crack.

The width, thickness, and length of the beam are  $b$ ,  $h$ , and  $l$ , respectively. The beam is made of two adhesively bonded longitudinal vertical layers of widths,  $b_1$  and  $b_2$ . There is a delamination crack of length,  $a$ , between layers. The beam is clamped in section,  $H$ . The two layers are made of different materials. The two crack arms are loaded in torsion, so as the angles of twist,  $\phi_1$  and  $\phi_2$ , of the free ends of the crack arms do not change with time. Under these loading conditions, the beam exhibits relaxation behaviour, i.e. stresses decrease with time while strains remain constant.

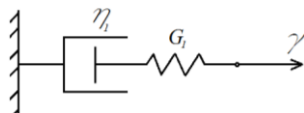


Figure 2. Viscoelastic model.

The relaxation behaviour of layer 1 is treated by using the viscoelastic mechanical model depicted in Fig. 2. The shear modulus of the spring and the coefficient of viscosity of the dashpot are denoted by  $G_1$  and  $\eta_1$ , respectively (Fig. 2). The

model is under a constant shear strain,  $\gamma$ . The constitutive law of the model is written as /15/,

$$\tau = G_1 \gamma e^{-\frac{G_1 t}{\eta_1}}, \tag{1}$$

where:  $\tau$  is shear stress;  $t$  is time. Equation (1) describes the relaxation of stresses in layer 1 and is applied also for modelling of stress relaxation in layer 2 of the beam (Fig. 1). For this purpose,  $\tau$ ,  $\gamma$ ,  $G_1$ , and  $\eta_1$ , are replaced with  $\tau_R$ ,  $\gamma_R$ ,  $G_{1R}$ , and  $\eta_{1R}$ , respectively. Here,  $\tau_R$ ,  $\gamma_R$ ,  $G_{1R}$ , and  $\eta_{1R}$  are shear stress, strain, shear modulus, and coefficient of viscosity in layer 2, respectively.

The time-dependent shear modulus,  $G_*(t)$ , for the viscoelastic model in Fig. 2 is defined as

$$G_*(t) = \frac{\tau(t)}{\gamma}. \tag{2}$$

By substituting Eq.(1) in Eq.(2), one obtains

$$G_*(t) = G_1 e^{-\frac{G_1 t}{\eta_1}}. \tag{3}$$

Equation (3) is used also to determine the time-dependent shear modulus,  $G_{*R}(t)$ , of beam layer 2 by replacing  $G_*(t)$ ,  $G_1$ , and  $\eta_1$  with  $G_{*R}(t)$ ,  $G_{1R}(t)$ , and  $\eta_{1R}$ , respectively.

The material in both layers is continuously inhomogeneous in longitudinal direction of the beam. The distribution of material properties in layer 1 along the length of the beam is expressed by the following functions:

$$G_1 = G_{1n} + \frac{G_{1m} - G_{1n}}{l^f} x^f, \tag{4}$$

$$\eta_1 = \eta_{1n} + \frac{\eta_{1m} - \eta_{1n}}{l^g} x^g, \tag{5}$$

where:  $0 \leq x \leq l$ .  $\tag{6}$

In Eqs.(4), (5), and (6),  $x$  is the longitudinal centroidal axis of the beam;  $G_{1n}$  and  $G_{1m}$  are values of  $G_1$  in the free end and in the clamping of the beam;  $f$  is a parameter controlling the distribution of the shear modulus along the beam length. The values of  $\eta_1$  in the free end and in the clamping are denoted by  $\eta_{1n}$  and  $\eta_{1m}$ , respectively. The distribution of  $\eta_1$  along the beam length is controlled by parameter  $g$ . Equations (4) and (5) are used also to describe the variation of the shear modulus and the coefficient of viscosity in layer 2 of the beam. For this purpose,  $G_{1n}$ ,  $G_{1m}$ ,  $f$ ,  $\eta_{1n}$ ,  $\eta_{1m}$ , and  $g$  are replaced by  $G_{1Rn}$ ,  $G_{1Rm}$ ,  $s$ ,  $\eta_{1Rn}$ ,  $\eta_{1Rm}$ , and  $p$ , respectively.

Strain energy release rate,  $G$ , for the delamination (Fig. 1) is derived by analysing the compliance of the beam with taking into account relaxation behaviour. For this purpose, the stress-strain-time constitutive law Eq.(1) is applied. The beam compliances,  $C_1$  and  $C_2$ , are obtained as

$$C_1 = \frac{\phi_1}{T_1}, \tag{7}$$

$$C_2 = \frac{\phi_2}{T_2}, \tag{8}$$

where:  $T_1$  and  $T_2$  are /torsion moments at free ends of the left-hand and right-hand crack arms, in respect. By applying the compliance method, the strain energy release rate is found as

$$G = \frac{T_1^2}{2h} \frac{dC_1}{da} + \frac{T_2^2}{2h} \frac{dC_2}{da} . \tag{9}$$

The angles of twist of free ends of the crack arms are presented as functions of crack length by applying the integrals of Maxwell-Mohr. In this manner, one derives,

$$\phi_1 = \int_0^a \frac{T_1}{G_* I_1} dx + \int_a^l \frac{T_3}{G_* D I} dx , \tag{10}$$

$$\phi_2 = \int_0^a \frac{T_2}{G_* R I_2} dx + \int_a^l \frac{T_3}{G_* D I} dx , \tag{11}$$

where:  $T_3$  is torsion moment in the un-cracked beam portion  $a \leq x \leq l$ , is found as

$$T_3 = T_1 + T_2 . \tag{12}$$

Moments of inertia,  $I_1$  and  $I_2$ , of cross-sections of the left-hand and right-hand crack arms under torsion involved in Eqs.(10) and (11) are calculated as, /16/,

$$I_1 = \frac{b_1 h^3}{3} - \left(\frac{4}{\pi}\right)^5 \left(\frac{h}{2}\right)^4 \sum_{i=1}^{\infty} \frac{\tanh(jb_1)}{(2i+1)^5} , \tag{13}$$

$$I_2 = \frac{b_2 h^3}{3} - \left(\frac{4}{\pi}\right)^5 \left(\frac{h}{2}\right)^4 \sum_{i=1}^{\infty} \frac{\tanh(jb_2)}{(2i+1)^5} , \tag{14}$$

where: 
$$j = \frac{(2i+1)\pi}{h} . \tag{15}$$

The rigidity in torsion,  $G_* D I$ , of the un-cracked beam portion involved in Eqs.(10) and (11) is found by applying the following formula, /16/:

$$G_* D I = \frac{8}{3} (G_* b_1 + G_* R b_2) \left(\frac{h}{2}\right)^3 + \left(\frac{4}{\pi}\right)^5 \left(\frac{h}{2}\right)^4 \times \sum_{i=0}^{\infty} \left[ \frac{G_*^2 \cosh(jb_2) + G_* R^2 \cosh(jb_1)}{Q} - \frac{(G_*^2 + G_* R^2) \cosh(jb_1) \cosh(jb_2)}{Q} \right] - \left(\frac{4}{\pi}\right)^5 \left(\frac{h}{2}\right)^4 G_* G_* R \sum_{i=0}^{\infty} \left\{ \frac{\cosh(jb_1) + \cosh(jb_2)}{Q} - \frac{\cosh[j(b_1 - b_2)] - 1}{Q} \right\} , \tag{16}$$

where:

$$Q = (2i+1)^5 [G_* \cosh(jb_2) \sinh(jb_1) + G_* R \cosh(jb_1) \sinh(jb_2)] . \tag{17}$$

It should be noted that  $G_*$  and  $G_* R$  in Eqs.(16) and (17) are determined by using Eq.(3).

Equations (10), (11), and (12) are solved with respect to  $T_1$  and  $T_2$ . The result is,

$$T_1 = \frac{\phi_1 (\delta_2 + \delta_3) - \phi_2 \delta_2}{\delta_1 \delta_3 + \delta_2 \delta_3 + \delta_1 \delta_2} , \tag{18}$$

$$T_2 = \frac{\phi_1}{\delta_2} - \frac{(\delta_1 + \delta_2) [\phi_1 (\delta_2 + \delta_3) - \phi_2 \delta_2]}{\delta_2 (\delta_1 \delta_3 + \delta_2 \delta_3 + \delta_1 \delta_2)} , \tag{19}$$

where: 
$$\delta_1 = \int_0^a \frac{1}{G_* I_1} dx , \tag{20}$$

$$\delta_2 = \int_a^l \frac{1}{G_* D I} dx , \tag{21}$$

$$\delta_3 = \int_0^a \frac{1}{G_* R I_2} dx . \tag{22}$$

The integration in Eqs.(20), (21), and (22) is carried-out by using the MatLab® computer programme (it should be mentioned that quantities  $G_*$ ,  $G_* D I$ , and  $G_* R$  are functions of

$x$ , since the two layers are continuously inhomogeneous along the beam length).

Finally, by substituting Eqs.(7), (8), (10), and (11) in Eq. (9), one derives,

$$G = \frac{T_1}{2h} \left( \frac{T_1}{G_* I_1} - \frac{T_3}{G_* D I} \right) + \frac{T_2}{2h} \left( \frac{T_2}{G_* R I_2} - \frac{T_3}{G_* D I} \right) , \tag{23}$$

where:  $T_1$  and  $T_2$  are found by Eqs.(18) and (19), in respect. Dependency Eq.(12) is applied to obtain the torsion moment,  $T_3$ , involved in Eq.(23). Equation (23) can be used to calculate the strain energy release rate at various values of time.

The method of the J-integral /17/ is applied to verify the solution of the strain energy release rate Eq.(23). The integration is performed along contour  $B$ , shown by dashed line in Fig. 1. The solution of the J-integral is found as

$$J = J_{B_1} + J_{B_2} + J_{B_3} , \tag{24}$$

where:  $J_{B_1}$ ,  $J_{B_2}$ , and  $J_{B_3}$  are values of J-integral in segments  $B_1$ ,  $B_2$ , and  $B_3$ , respectively.

In segment  $B_1$ , of the integration contour, the J-integral is expressed as

$$J_{B_1} = \int_{B_1} \left[ u_{01} \cos \alpha_{B_1} - \left( p_{x_{B_1}} \frac{\partial u}{\partial x} + p_{y_{B_1}} \frac{\partial v}{\partial x} \right) \right] ds_{B_1} . \tag{25}$$

The expressions of J-integral in segments  $B_2$  and  $B_3$  are obtained as

$$J_{B_2} = \int_{B_2} \left[ u_{02} \cos \alpha_{B_2} - \left( p_{x_{B_2}} \frac{\partial u}{\partial x} + p_{y_{B_2}} \frac{\partial v}{\partial x} \right) \right] ds_{B_2} , \tag{26}$$

and 
$$J_{B_3} = \int_{B_3} \left[ u_{03} \cos \alpha_{B_3} - \left( p_{x_{B_3}} \frac{\partial u}{\partial x} + p_{y_{B_3}} \frac{\partial v}{\partial x} \right) \right] ds_{B_3} , \tag{27}$$

respectively.

The average value of the J-integral along the crack front is derived as

$$J_{av} = \frac{1}{h} \int_0^h J dz . \tag{28}$$

By combining Eqs.(25), (26), (27), and (28), one obtains

$$J_{av} = \frac{1}{h} \int_0^h \left\{ \int_{B_1} \left[ u_{01} \cos \alpha_{B_1} - \left( p_{x_{B_1}} \frac{\partial u}{\partial x} + p_{y_{B_1}} \frac{\partial v}{\partial x} \right) \right] ds_{B_1} + \int_{B_2} \left[ u_{02} \cos \alpha_{B_2} - \left( p_{x_{B_2}} \frac{\partial u}{\partial x} + p_{y_{B_2}} \frac{\partial v}{\partial x} \right) \right] ds_{B_2} + \int_{B_3} \left[ u_{03} \cos \alpha_{B_3} - \left( p_{x_{B_3}} \frac{\partial u}{\partial x} + p_{y_{B_3}} \frac{\partial v}{\partial x} \right) \right] ds_{B_3} \right\} dz . \tag{29}$$

The MatLab® computer programme is used to solve the integrals in Eq.(29) at various values of time. The J-integral values obtained by Eq.(29) match the strain energy release rates calculated by applying Eq.(23) which confirms the correctness of the solution of the strain energy release rate.

### NUMERICAL RESULTS

The numerical results are obtained by using the solution of the strain energy release rate.

The following data are used:  $b = 0.020$  m;  $h = 0.030$  m;  $l = 0.450$  m;  $f = g = s = p = 0.8$ ;  $\varphi_1 = 0.006$  rad and  $\varphi_2 = 0.006$  rad.

The variation of strain energy release rate with time is shown in Fig. 3 at three  $G_{1m}/G_{1n}$  ratios. It should be noted that the strain energy release rate and time in Fig. 3 are expressed in non-dimensional form by using formulae  $G_N = G/(G_{1n}h)$  and  $t_N = tG_{1n}/\eta_{1n}$ , respectively.

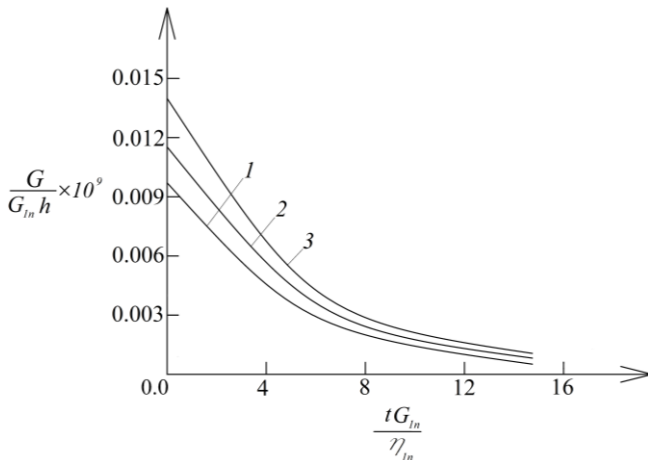


Figure 3. Strain energy release rate presented as a function of time (curve 1, at  $G_{1m}/G_{1n} = 0.5$ ; curve 2, at  $G_{1m}/G_{1n} = 1.0$ ; and curve 3, at  $G_{1m}/G_{1n} = 2.0$ ).

It is evident from Fig. 3 that relaxation leads to reduction of the strain energy release rate with time. Also, the curves in Fig. 3 show that the strain energy release rate increases when  $G_{1m}/G_{1n}$  ratio increases.

The strain energy release rate is presented as a function of  $\eta_{1m}/\eta_{1n}$  ratio at three values of the angle of twist,  $\varphi_1$ , in Fig. 4. One can observe that when the angle of twist increases, the strain energy release rate increases too (Fig. 4). The increase of  $\eta_{1m}/\eta_{1n}$  ratio causes increase of the strain energy release rate (Fig. 4).

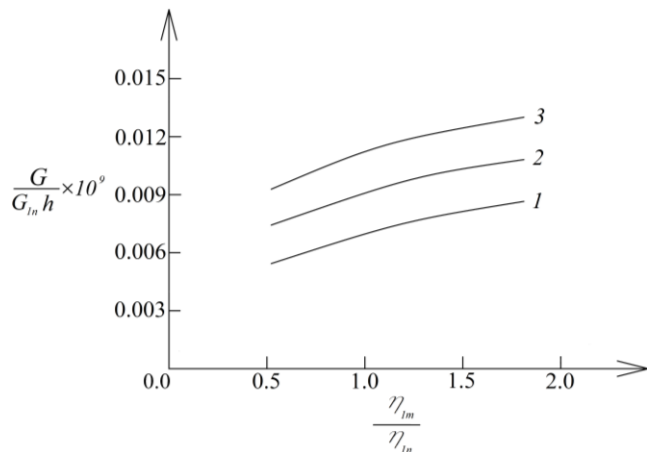


Figure 4. Strain energy release rate presented as a function of  $\eta_{1m}/\eta_{1n}$  ratio (curve 1, at  $\varphi_1 = 0.002$  rad; curve 2, at  $\varphi_1 = 0.004$  rad; and curve 3, at  $\varphi_1 = 0.006$  rad).

The influence of  $G_{1Rn}/G_{1n}$  and  $\eta_{1Rn}/\eta_{1n}$  ratios on the strain energy release rate is illustrated in Fig. 5. It can be observed in Fig. 5 that increase of  $G_{1Rn}/G_{1n}$  and  $\eta_{1Rn}/\eta_{1n}$  ratios leads to increase of the strain energy release rate.

The influence of delamination length on strain energy release rate is also assessed. For this purpose, the strain energy release rate is presented as a function of  $a/l$  ratio at

three  $G_{1Rm}/G_{1Rn}$  ratios in Fig. 6. The curves in Fig. 6 indicate that the strain energy release rate increases when  $a/l$  ratio increases. The increase of  $G_{1Rm}/G_{1Rn}$  ratio also causes increase of the strain energy release rate (Fig. 6).

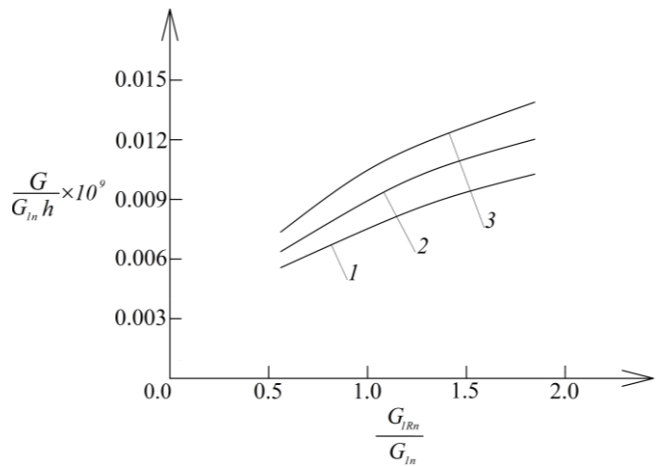


Figure 5. Strain energy release rate presented as a function of  $G_{1Rm}/G_{1n}$  ratio (curve 1, at  $\eta_{1Rn}/\eta_{1n} = 0.5$ ; curve 2, at  $\eta_{1Rn}/\eta_{1n} = 1.0$ ; and curve 3, at  $\eta_{1Rn}/\eta_{1n} = 2.0$ ).

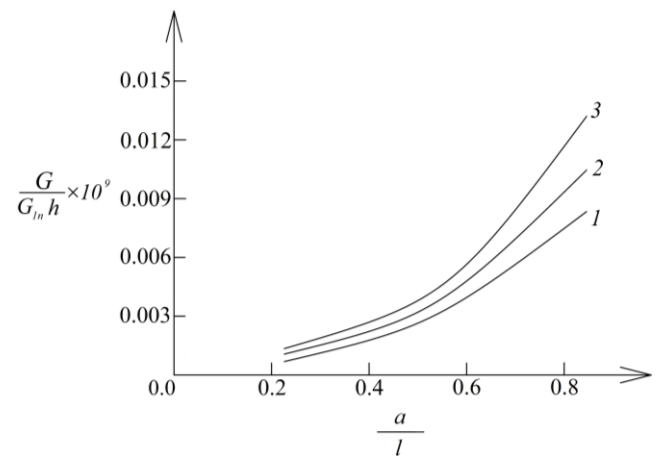


Figure 6. Strain energy release rate presented as a function of  $a/l$  ratio (curve 1,  $G_{1Rm}/G_{1Rn} = 0.5$ ; curve 2,  $G_{1Rm}/G_{1Rn} = 1.0$ ; and curve 3,  $G_{1Rm}/G_{1Rn} = 2.0$ ).

CONCLUSIONS

Delamination of inhomogeneous viscoelastic beam structure of rectangular cross-section loaded in torsion is analysed. The beam is made of two vertical longitudinal layers which are continuously inhomogeneous in the length direction. The influence of relaxation is studied. Conditions for relaxation of stresses in the beam structure are generated by fixing the angles of twist of the free ends of the crack arms. Solution of the time-dependent strain energy release rate is found by analysing the compliance of the beam under torsion with taking into account the relaxation behaviour. In order to verify the strain energy release rate, the delamination is investigated also by applying the method of the J-integral with considering the effects of relaxation. The obtained results indicate that the strain energy release rate is strongly influenced by the relaxation of stresses. The material inhomogeneity in longitudinal direction and the layered structure of the beam also have significant influence on the strain

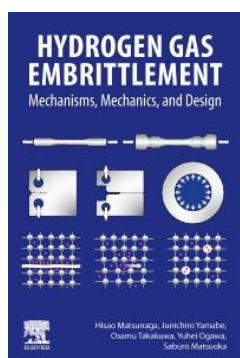
energy release rate. It is found that the strain energy release rate increases when  $G_{1m}/G_{1n}$ ,  $\eta_{1m}/\eta_{1n}$ ,  $G_{1Rn}/G_{1n}$ ,  $\eta_{1Rn}/\eta_{1n}$ , and  $G_{1Rm}/G_{1Rn}$  ratios increase. The increase of delamination length and the angles of twist also cause increase of the strain energy release rate.

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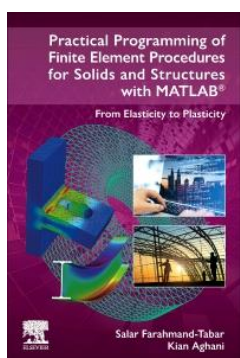
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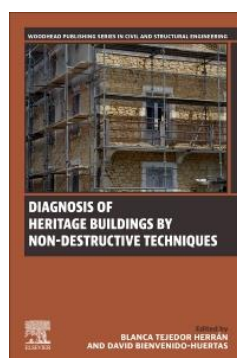
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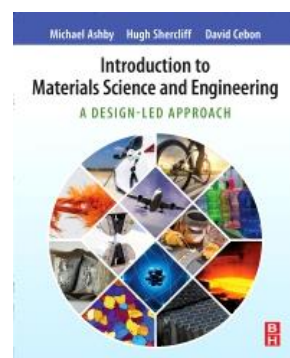
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